Interior Matting Agent M22

• Main components Acrylic resin and catalyst

• **Technical parameters** Appearance: Light yellow powder Bulk density: $450 \sim 550 \text{g/L}$

• Product characteristics

Polyester/epoxy mixed system with gloss above 1:2.3 consumption of epoxy resin, excellent storage stability Excellent surface leveling, containing trace wax.

• Usage

Internal extrusion, adding 1%~5% and proper amount of physical matting agent can improve the fineness and plumpness of the coating surface.

• Recommended formula

Materials	1	2	3	4
Polyester (50/50)	208	208		
Polyester (60/40)			249	249
Epoxy (E-12)	322	322	281	281
KC701B	10	10	10	10
KC758	10	10	10	10
Benzoin	3	3	3	3
Extinction barium	391	197	391	197
Titanium dioxide		200		200
Carbon black	6		6	
M-22	50	50	50	50
Total	1000	1000	1000	1000
Extrusion conditions	95 °C in Zone I and 120 °C in Zone II			
Curing condition	200 °C * 12min/190 °C * 15min			
Gloss% @ 60 °	1.8	2.4	4	4.5
Impact kg*cm	+/-50	+/-50	+/-50	+/-50

• Formula description

The formula shows that a slight excess of epoxy resin in the formula is beneficial to improve leveling and extinction performance. The increase of matting filler content is

beneficial to matting. Curing accelerator may cause the coating gloss to rise or the leveling performance to deteriorate.

• Package and store

Polyethylene lined kraft paper bags, each bag weighs 25kg net, and keep them sealed. Please store them in a cool and dry place, away from heat sources and avoid direct sunlight. The reasonable storage shelf life is 12 months.